RISO, INC. **PARTS CHANGE INFORMATION**

PART: UPPER ROLLER CHAMBER SEAL KIT **ISSUE #: 053**

JAPAN: :

NEW PART NUMBER: 13A5901 NEW DESCRIPTION: UPPER ROLLER VACUUM CHAMBER SEAL KIT OLD PART NUMBER: OLD DESCRIPTION:	[X] New [ ] Modified [ ] Obsolete [ ] Other
Compatible: [X] Not Compatible: [ ] Old/Obsolete: [N]	

CHANGE REASON	MANUFACTURING CUT-IN	MODEL(S):
[ ] Cost Effective [ ] Eliminate Claims [X] Easier Operation [ ] Other	SERIAL #:	M60 SORTER

THE UPPER ROLLER VACUUM CHAMBER MAY EXPERIENCE LEAKS BECAUSE OF AN IMPROPER SEAL BETWEEN THE COMPONENTS.

TO ALLEVIATE THIS SITUATION, THE UPPER ROLLER VACUUM CHAMBER SEAL KIT; P/N 13A5901, IS BEING MADE AVAILABLE FOR DISTRIBUTION.

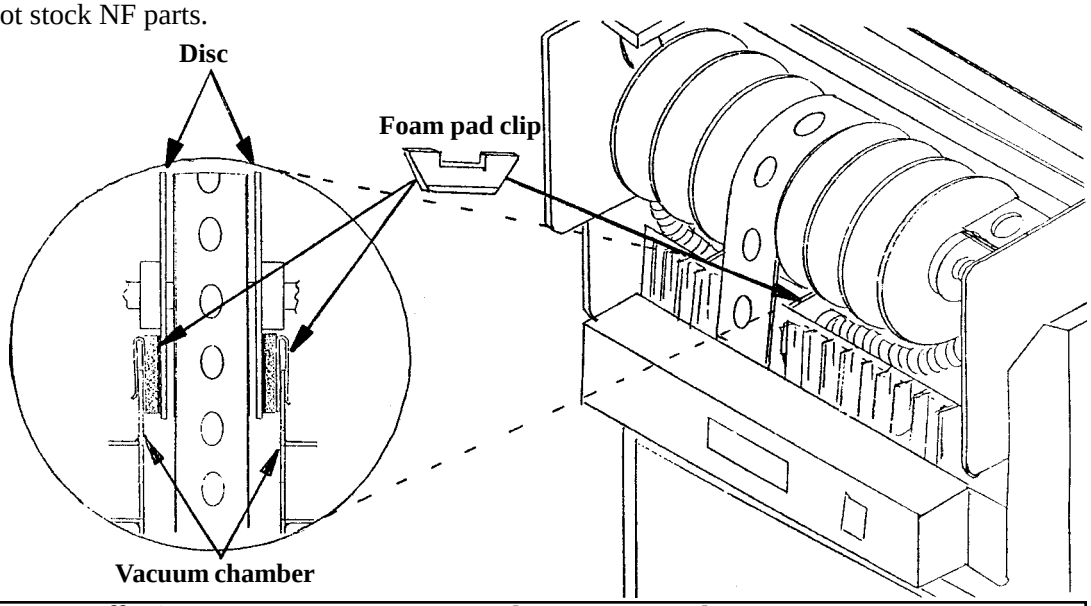
THE CONTENTS OF THIS KIT CONSIST OF:

1. 2ea. Foam Pad Clips; P/N 25B28345-1

INSTALLATION INSTRUCTIONS:

1. Lift or remove the Upper Roller Blower Box.
2. From the front side of the Upper Roller Assembly, insert the Foam Pad Clips between the two inner most upper roller discs (located at either side of the vacuum belt) and the upper roller vacuum chamber, so that the clips engage the side walls of the vacuum chamber box. (See Drawing).
3. Using a screwdriver, push the clip assemblies downward until they are fully seated on the vacuum chamber.
4. Replace the Upper Roller Box.

Orders for this kit, or individual pad clips, should be processed directly through NF Corporation. RISO, Inc. does not stock NF parts.



Issue Date:	Effective Date:	Supersedes Issue:	Dated:	Page No.
04/06/94	04/06/94			1 of 1